

Date: Monday, 09/02/2009 12:45:15 PM  
User: Linda Lacelle

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45633	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251945
This Issue : 09/02/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 45486	Material : N/A
Written By : <u>                    </u>	Due Date : 28/02/2009 Qty: 1 Um: Each
Checked & Approved By : <u>                    </u>	
Comment : <u>                    </u>	

**Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

C209/02/09 ①

2.0	D2127251945	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

Description Batch

1 D212-725-1-945

Tube 45477.1.3

Attach serviceable tags

Jan.

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. E

**MAR 09 2009**

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:15 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45633

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.03.10

Date: Monday, 09/02/2009 12:45:15 PM  
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# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45633	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251945
<b>This Issue</b> : 09/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 45486	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 28/02/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

*C209102109 0*

2.0	D2127251945	tube
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**Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-945	Tube	_____
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:15 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45633

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Monday, 09/02/2009 12:45:15 PM  
User: Linda Lacelle

**Process Sheet**

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<b>Job Number</b> : 45633	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251945
<b>This Issue</b> : 09/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / /	<b>Drawing Revision</b> :
<b>Previous Run</b> : 45486 <b>Type</b> : PURCHASED PARTS	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 28/02/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

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"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

*C209102/09 ①*

2.0	D2127251945	tube
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

1 D212-725-1-945

Attach serviceable tags

Description Batch

Tube ~~45477.1~~ 1 45477.1.3

*JP*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. E

**MAR 09 2009**

Material Certification / Proof of Traceability / Certificate of Conformity required

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Drawing Name: 212 DETAIL PARTS

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Part Number: D2127251945

Job Number:



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Machine Or Operation:

Description :

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QC4

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AS

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MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45477 Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 Dart Parts

**Squawk: 1.1**Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-945, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.1 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 2/4/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.2**Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-945, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.2 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.3**Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-945, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.3 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*